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# Study of lignite as the raw material for adsorption of Pb(II) and Cd(II) ions from aqueous solution

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**Abstract:** The adsorption of two heavy metal ions, lead and cadmium, from an aqueous solution was investigated using Kosovo's lignite as the raw material. The material's properties, including nature, functional groups, surface shape, and charge, were investigated using FTIR, XRD, SEM, and pHPZC techniques. The objective of determining parameters such as initial concentration, pH, contact time, adsorbent dosage, and temperature was to understand how these variables influence adsorption. Under optimal conditions (0.125g/50cm³, 30 mg/dm³, 30 min, 200 rpm, and pH 6), Tthe removal efficiency of Pb(II) was 97.22 %, and 90.04% for Cd(II) under optimal conditions (0.125g/50cm³, 30 mg/dm³, 30 min, 200 rpm, and pH 6). To investigate the achievement of equilibrium between lignite and metal ions, two key isotherm models - s, Langmuir and Freundlich -, were applied. Based on the Langmuir isotherm model, the maximum adsorption capacities for lead and cadmium were 55.55 mg/g and 48.78 mg/g, respectively, at 288 K. The best medium for removing metal ions from lignite (desorption) is was found to be 0.5M HCl. Standard enthalpy change, standard entropy change, and Gibbs free energy indicated that the adsorption of heavy metals with onto lignite is a favorable, exothermic, and spontaneous process and is spontaneous. This investigation study shows that this lignite from Kosovo is highly effective in adsorbing lead and cadmium these two heavy metalsfrom aqueous solutions.

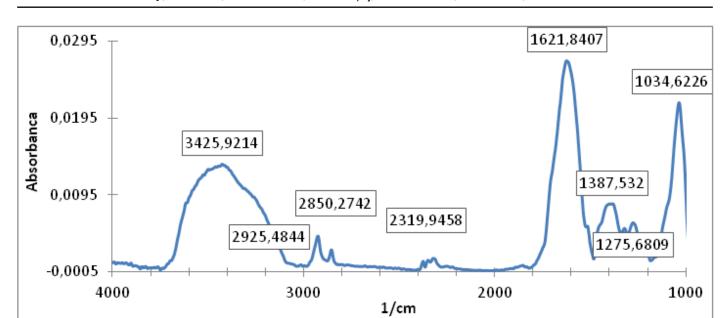
## Introduction

Water is a fundamental resource essential for the survival and development of all living organisms; therefore, protecting water sources from contamination is of paramount importance (Moyo et al. 2017). The rapid expansion of industrial activities has been a significant contributor to environmental pollution, encompassing processes such as smelting, electroplating, alloy production, photographic development, battery manufacturing, metallurgical operations, and other industrial activities (Kumar et al. 2022). Heavy metals, due to their lack of natural biodegradability, pose a substantial threat to the environment. Many of these metals display high levels of toxicity, carcinogenic potential, and a propensity for bioaccumulation, thus posing serious hazards to both environment and human health (Wang et al. 2021). The critical issue of heavy metal contamination necessitates prompt and effective mitigation strategies to reduce associated risks as much as possible (Canhua et al. 2023).

Lead exposure can bring a range of health issues, such as thrombosis, arteriosclerosis, hypertension, and cardiovascular

disease (Mitra et al. 2022). Cadmium ranks among the most common inorganic pollutants and is extensively used in industries such as cadmium plating, alkaline battery manufacturing, copper alloy production, and the production of paints and plastics (Wang et al. 2022). It is widely recognized as a carcinogen that impacts multiple organs, including the kidneys, bones, lungs, pancreas, and prostate (Wang et al. 2021). Consequently, numerous research methodologies have been developed to assess the adsorption of metal ions, especially lead and cadmium (Thaçi et al. 2021). Common methods for treating water contaminated with heavy metals include precipitation, ion exchange, reverse osmosis, ultrafiltration, electrochemical treatment, etc. (Madadgar et al. 2023). Nevertheless, these procedures have significant disadvantages, such as high maintenance costs, energy consumption, and use of toxic materials that may cause secondary contamination during disposal (Wei et al. 2016).

Adsorption is considered one of the best methods of a well-known surface phenomenon that has been shown till now (Senthil and Senthil 2021). One of the main advantages of this technique is its ability to reduce sludge generation (Senthil



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Fig. 1. FTIR spectrum of lignite.

and Senthil 2021). Furthermore, adsorption is cost-effective, environmentally friendly, and simple to implement (Fouad et al. 2022), particularly when using biodegradable and readily available biomasses. The selection of a suitable adsorbent is a crucial factor in the efficiency of heavy metal ion adsorption. A wide variety of adsorbents are currently being used (He et al. 2020, Phaenark et al. 2023, Thaçi et al. 2023, Thaçi et al. 2024).

Coal is formed over time as vegetation decomposes underground. It is categorized into lignite, bituminous, subbituminous, and anthracite based on the degree of plant matter decomposition and the concentration of carbon (Ezeokonkwo et al. 2018). Lignite is the primary energy source for thermal power plants globally, contributing significantly to environmental pollution. A similar situation exists in Kosovo, where a large share of energy production depends on lignite. Burning lignite generates substantial amounts of mineral elements that form bottom ash, further exacerbating environmental pollution (Daci-Ajvazi et al. 2018). In addition to its use in energy generation, lignite has been tested for

its ability to adsorb various pollutants (both organic and inorganic) from contaminated water (Kus'mierek et al. 2020; Nazari et al. 2018). In particular, the main emphasis has been on its effectiveness in removing heavy metals from aqueous solutions (Zherebtsov et al. 2020).

This study highlights a different aspect of lignite, presenting it not merely as an environmental pollutant but also as an effective adsorbent. Untreated lignite from Kosovo was used as a raw material for removing lead and cadmium from contaminated waters. To examine the composition and characteristics of the lignite, several analytical techniques were employed, including elemental analysis, FTIR, XRD, SEM, and pHpzc measurements.

# Material and methods

#### Preparation of adsorbent and methods

Lignite was collected across Bardhi i Madh in Obiliq (Republic of Kosovo). It was rinsed with distilled water and

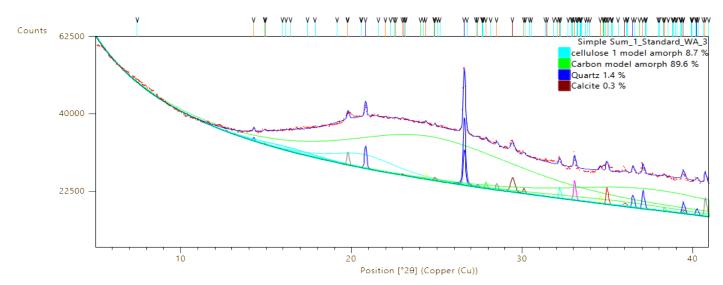


Fig. 2. XRD of lignite.

Study of lignite as the raw material for adsorption of Pb(II) and Cd(II) ions from agueous solution

<b>Table 1.</b> Elementary analysis of	t lianite	
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Elements	С	н	N	Ø	0	Mg	Al	CI	Si	К	Ca	Fe
(%)	50.4	4.85	1.66	0.77	34.25	0.407	0.567	<0.01	1.03	0.06	2.19	0.52

heated at 105 °C every two hours until a constant mass was reached. The lignite was then pulverized, sieved, and particles smaller than 0.1 mm were used in the study. The FTIR spectra of lignite were recorded using a SHIMADZU FTIR 8400S with KBr discs, covering a scan range of 1000 to 4000 cm<sup>-1</sup>. The surface properties and morphology of the material were examined using scanning electron microscopy (SEM; ZEISS Supra 55 VP, Jena) operated at an accelerating voltage of 2 kV. The sample was recorded using an Empyrean Powder Diffractometer. All measurements were continuous scans in the range of 5 - 41 degrees in  $2\theta$ , with a step size of 0.039 degrees and a counting time of 10 times 55 seconds per step. The scans did not show significant variations, the sum of all was used for calculations. The point of zero charge (pH<sub>pzc</sub>) was also determined.

# Methodology

The removal of heavy metals (Pb2+, Cd2+) by lignite was investigated using a batch method. Stock solutions of the metals were prepared at concentrations of 15, 30, 60, and 100 mg/ dm<sup>3</sup>. Four different amounts of lignite (0.05, 0.125, 0.25, and 0.50 g) were used and mixed with 0.050 dm<sup>3</sup> of the metal ion solutions. To determine the optimal contact time, experiments were conducted at various intervals: 5, 10, 20, 30, 60, 90, and 120 minutes. The studies were performed at four different temperatures (318, 308, 298, 288 K) and under six different pH conditions (2, 3, 4, 5, 6, and 7). The pH was adjusted using 0.1 M HCl or 0.1 M NaOH with a HANA pH-meter (HI 98130). All experiments were conducted in a thermostatic shaker bath at 200 rpm. The concentrations of lead and cadmium ions were quantified using Atomic Absorption Spectroscopy (AAS, flame Contra AA 300, Analytik Jena). Two key parameters, adsorbent capacity (q) and removal efficiency (% A), were calculated using the following equations:

$$q_e = \frac{(C_0 - C_e)V}{m} \tag{1}$$

$$\%(A) = \frac{C_o - C_e}{C_0} x \, 100 \tag{2}$$

Where  $C_{\theta}$  denotes the initial concentration,  $C_{e}$  represents equilibrium concentrations of metal ions (mg/dm<sup>3</sup>), respectively, V is the volume of the solution ( $dm^3$ ), and m is the mass of the adsorbent (g).

#### Adsorbent Regeneration

The regeneration of lignite is essential to maintain its effectiveness as a raw material (Lavado-Meza et al. 2023). Heavy metal ion desorption was performed using various desorption media such as 0.5M HCl, 0.5M HNO<sub>3</sub>, 0.5M CH,COOH, and distilled water. Lignite loaded with metal ions was placed in the desorption media mentioned above and stirred at 200 rpm for a duration of 2 hours at 298 K.

## **Results and Discussion**

#### Characterization of adsorbent

Elementary analysis is a crucial factor in assessing the properties of carbon-based materials. The results (Table 1) indicate that the primary elements identified in the lignite sample are carbon, oxygen, hydrogen, and nitrogen, each contributing more than 1.00% to the overall composition. It is important to note that this lignite has a lower carbon content (50.44%) compared to lignite from other countries, which typically ranges from 60 to 80 % (Mishra et al. 2023), indicating a low degree of carbonation. Additionally, the amount of ash produced from the combustion of 1000 mg of lignite was quantified, resulting in the formation of 122.20 mg of ash. Table 1 displays the elementary composition data for Kosovo's lignite.

#### The FTIR spectrum of lignite

Fourier Transform Infrared (FTIR) spectroscopy was employed to identify the main functional groups present in lignite, which may play a key role in the binding of lead and cadmium ions through interactions with adsorbent surface (Saranda at al. 2017). The spectrum is shown in Fig. 1.

Analysis of the lignite spectrum shown in Fig. 1 confirms the presence of functional groups such as carbonyl, amine, and hydroxyl. Broad and intense peaks at 3425.92, 2925.48, and 2850.27 cm<sup>-1</sup> correspond to the stretching vibrations of O-H, N-H, and C-H, respectively (Mishra et al. 2023, Thaçi et al. 2023). The substantial peak at 1621.84 cm<sup>-1</sup> is attributed to C=O and N-H stretching vibrations, respectively (Mishra et al. 2023). Additionally, peaks at 1275.68 and 1387.53 cm<sup>-1</sup> indicate C-N and C-O stretching vibrations, respectively (Thaçi et al. 2024). Furthermore, a significant adsorption band at 1034.62 cm<sup>-1</sup> confirms the presence of C-O stretching vibrations.

# X-ray diffraction

Lignite XRD shows only a small ratio of crystalline material. Quartz and Calcite were identified using Rietveld Fitting. Several other peaks could not be identified seriously. The remaining unidentified peaks were analyzed exclusively to quantify the amorphous content in the sample. The amorphous phase was modeled by including two starting conditions that should be part of the sample. Carbon and Cellulose 1 were introduced as amorphous phases and refined using Rietveld Fitting. However, the amorphous content attributed to the two phases, Carbon and Cellulose 1 alone does not fully account for the composition determined by elemental analysis. This discrepancy suggests the presence of other unidentified organic materials in the amorphous matrix, particularly in light of the observed carbon-to-oxygen ratio. The background of the XRD pattern was calculated using a combination of constant, 1/x, and  $1/x^2$  functions. The X-ray diffraction pattern of lignite is presented in Fig.2.



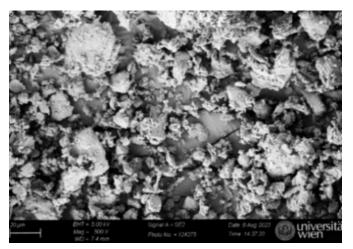


Fig. 3. SEM image of the lignite.

## SEM method

This approach provides qualitative insight into the surface structure, which is essential for material characterization (Jiao et al. 2017). This adsorbent possesses various heterogeneous porous structures, indicating a favorable environment for the adsorption of lead and cadmium ions. The SEM picture of lignite is shown in Fig. 3.

# Determination of $pH_{PZC}$ and impact of pH

The pH<sub>PZC</sub> value was computed using the equation  $\Delta pH = pH_f$ pH<sub>o</sub>, where pH<sub>f</sub> denotes the final pH and pH<sub>o</sub> refers to the initial
pH. The results are shown in Fig. 4 (a).

As illustrated in Fig. 4, lignite exhibits a  $pH_{PZC}$  of 5.6. When the pH is below 5.6, the adsorbent surface carries a positive charge, above this value, it becomes negatively charged. At lower pH levels, the elevated concentration of hydrogen ions in the solution competes with metal ions for adsorption sites (Fouad et al. 2022).

pH is the most important component in adsorption, determining how adsorbents interact with metal ions. Functional groups present in lignite, such as carbonyl, hydroxyl, and amino, play important roles in binding mechanisms (Zheng et al. 2010). Fig. 4(b) shows the association between different pH levels and the percentage adsorption of lead and cadmium ions. The data indicate that adsorption efficiency increases with rising pH up to pH 4 for Pb(II) and pH 5 for Cd(II). The pH range of 6 to 7 was shown to be optimal for the maximal

adsorption of Pb(II) and Cd(II) ions. Fig. 4(b) illustrates the relationship between varying pH levels and the percentage adsorption of lead and cadmium ions. The data presented in this figure indicate that as the pH of the medium increases, the adsorption percentage also increases. This trend was evident up to pH 4 for lead and pH 5 for cadmium, while the maximal adsorption was at pH 6 and 7 for these two metal ions. At pH 2, lignite removed 72.47% lead and 52.09% cadmium, whereas at pH 6, these rates climbed sharply, reaching 97.22% for lead and 90.04% for cadmium. Furthermore, at pH7, the maximum cadmium adsorption reached 91.07%. At low pH, the high concentration of hydrogen ions increases competition for binding sites on the lignite surface, reducing lead and cadmium adsorption due to electrostatic repulsion (Fouad et al. 2022). As the pH increases, the surface charge of lignite becomes more negative, enhancing the adsorption of positively charged metal ions (Thaçi et al. 2024).

#### Effect of contact time

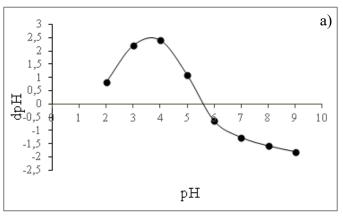
The study examined this parameter on the adsorption of Pb(II) and Cd(II) ions by lignite over a period ranging from 5 to 120 minutes. Experiments were conducted under controlled conditions: pH 5.0, 0.125g of adsorbent, at a temperature of 298K. The findings are presented in Fig. 5.

According to the results presented in Fig. 5, it can be inferred that lead ion binding is particularly intensive in the first five minutes, followed by a very slight increase up to 30 minutes. Specifically, the adsorption capacity of Pb(II) was 11.22 mg/g at 5 minutes, increasing marginally to 11.58 mg/g at 30 minutes. In contrast, Cd(II) adsorption was less intense in the initial 5 minutes but increased significantly between 5 and 30 minutes, before reaching equilibrium. As a result, extending the contact time from 5 to 30 minutes (about 500%) enhanced the adsorption capacity by only 0.36 mg/g (Pb<sup>2+</sup>) and 5.26 mg/g (Cd<sup>2+</sup>). These findings indicate that equilibrium was reached for both metal ions after 30 minutes, and the adsorption capacity remained constant thereafter.

#### Effect of metal ion concentration

To explore the maximum adsorption capacity of lignite for lead and cadmium ions, different initial metal concentrations were tested, such as 15, 30, 60, and 100 mg/dm³, as shown in Fig. 6.

Fig. 6 demonstrates the increased adsorbent capacity with rising concentrations of metal ions. The experimental results



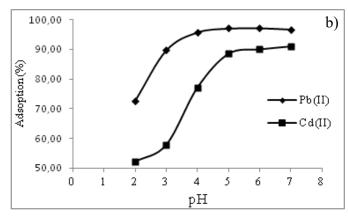


Fig. 4. a) Determination of pH<sub>PZC</sub> and b) Percentage of lead and cadmium adsorption vs pH.

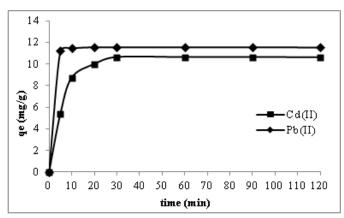
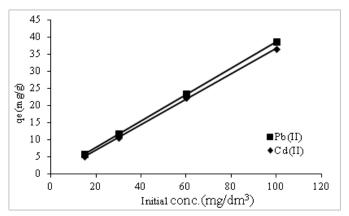


Fig. 5. Effect of contact times on adsorption of lead and cadmium ions with lignite.



**Fig. 6.** The effect of initial conc. on adsorption of lead and cadmium with lignite.

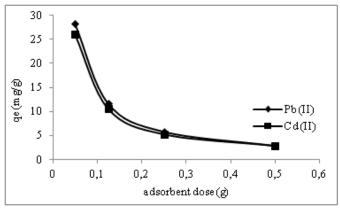


Fig. 7. Effect of adsorbent dose on removing Pb<sup>2+</sup> and Cd<sup>2+</sup> ions with lignite.

show that as the initial concentration of Pb<sup>2+</sup> increases from 15 to 100 mg/dm³, the adsorption capacity rises to 32.98 mg/g. Similarly, for cadmium, the adsorption capacity increases to 31.50 mg/g over the same concentration range. At lower metal concentration, the actual maximum capacity of the adsorbent may not be observed, as numerous active binding sites remain unoccupied (Phaenark et al. 2023). On the other hand, higher metal concentrations provide a stronger driving force for ion transfer toward the adsorbent surface, leading to the saturation of all available binding sites and revealing the full adsorption potential (Ramin et al. 2018).

## Effect of adsorbent dose

The adsorbent dosage directly influences the availability of binding sites for removing metal ions (Saranda et al. 2017). The impact of adsorbent dosage was studied under specific conditions: an initial concentration of 30 mg/dm³, a temperature of 298 K, and pH of 5.0. Fig. 7 illustrates how varying adsorbent doses (0.05, 0.125, 0.250, and 0.500 g/50cm³ of solution) affect the adsorption process.

Based on the experimental results, the capacity of the adsorbent decreases with increasing adsorbent mass, especially between 0.05 and 0.25 g. This observation may b attributed to the formation of aggregates, which subsequently reduce the total surface area available for binding metal ions (Nouri et al. 2007).

#### Equilibrium isotherms

One of the most essential approaches for analyzing the equilibrium between heavy metal ions in the liquid and solid phases is through equilibrium isotherms (Saranda et al. 2017). To explain the phenomenon of adsorption of two heavy metals, we used two adsorption isotherm models: the Langmuir and Freundlich models.

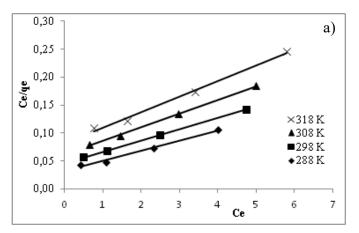
According to the Langmuir model, each adsorption site can accommodate only a single molecule from the solution, leading to monolayer adsorption (Nassef and Eltaweel 2019). The linear form of the Langmuir equation is given below:

$$\frac{C_e}{q_e} = \frac{1}{K_L q_m} + \frac{1}{q_m} C_e \tag{3}$$

Where,  $q_m$  is the maximum adsorbent capacity in a monolayer (mg/g);  $K_L$  (dm³/mg) is a parameter that indicates the affinity of the adsorption process, linked to the adsorption energy;  $C_e$  is the equilibrium concentration of metal ions in solution (mg/

Table 2. The R, parameter of lignite for lead and cadmium ions.

			L'					
T (10)	Co	oncentration o	of Pb²+ (mol/dn	n³)	Co	oncentration o	of Cd²+ (mol/dr	n³)
Temp.(K)	15	30	60	100	15	30	60	100
318	0.165	0.090	0.047	0.029	0.434	0.277	0.161	0.103
308	0.133	0.071	0.037	0.022	0.407	0.256	0.147	0.093
298	0.128	0.068	0.035	0.021	0.397	0.248	0.141	0.091
288	0.103	0.054	0.028	0.017	0.377	0.232	0.131	0.083



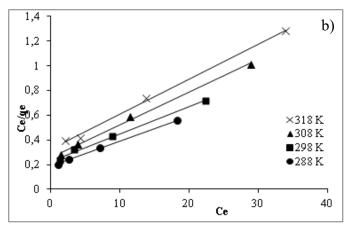
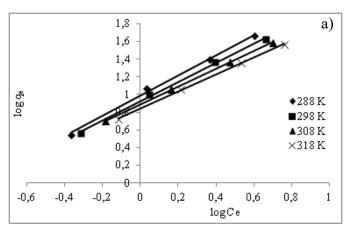


Fig. 8. Langmuir model isotherms of a) Pb(II) and b) Cd(II) ions.

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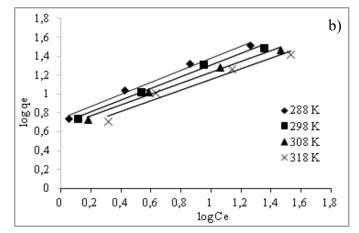


Fig. 9. Freundlich model isotherms of a) Pb(II) and b) Cd(II).

dm<sup>3</sup>) and  $q_e$ , is the equilibrium concentration of Pb<sup>2+</sup> and Cd<sup>2+</sup> ions adsorbed onto the coal (mg/g).

Plotting Ce/qe versus Ce yields a straight line, where the slope corresponds to 1/qm and the intercept to  $1/(K_1q_m)$ . The Langmuir isotherm results for Pb<sup>2+</sup> and Cd<sup>2+</sup> ions are shown in Fig. 8 a) and b), respectively.

The key characteristics of the Langmuir model can be described using a separation factor (R<sub>1</sub>) or equilibrium parameter (Fouad et al. 2022):

$$R_L = \frac{1}{1 + K_L C_0} \tag{4}$$

For adsorption to be deemed favorable, the condition must be  $0 \le R_L \le 1$  (Manoj et al. 2020). The data of the separation factor are presented in Table 2.

The values of the separation factor R<sub>L</sub> for coal, observed at various concentrations and temperatures, range from 0 to 1, indicating that the adsorption of lead and cadmium ions in this study is favorable. As shown in Table 2, increasing the concentration of Pb2+ ions from 15 to 100 mg/dm3 at 288 K leads to a decrease in R<sub>1</sub> from 0.103 to 0.017. Similarly, for cadmium, it decreases from 0.377 to 0.083 under the same conditions. In contrast, increasing the temperature from 288 K to 318 K at a concentration of 30 mg/dm3 results in an increase in the R<sub>1</sub> value from 0.036 to 0.045 for lead ions and

from 0.036 to 0.045 for cadmium ions. The Freundlich model isotherm provides an alternative model based on different underlying assumptions. Unlike the Langmuir model, it does not restrict adsorption to a monolayer, thus offering another view of the adsorption processes (Nazari et al. 2018). The Freundlich equation is presented below:

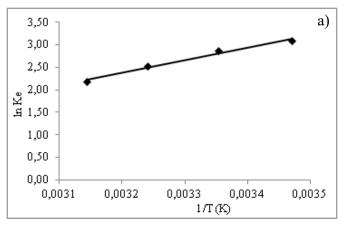
$$\log q_e = \log K_F + \frac{1}{n} \log C_e \tag{5}$$

Where,  $K_E$  (mg/g) is the Freundlich isotherm constant, 1/n is the adsorption intensity, reflecting the material's heterogeneity. The Freundlich isotherms are presented in Fig. 9 and in Table 3.

Table 3 shows that the Pb<sup>2+</sup> adsorption onto coal fits the Freundlich isotherm better, while Cd2+ adsorption aligns more closely with the Langmuir isotherms, based on the linear coefficient value. These results indicate that the loading of Pb<sup>2+</sup> on lignite occurs in multilayers, whereas Cd<sup>2+</sup> adsorption is monolayer in nature. This difference may contribute to the higher adsorption capacity observed for lead compared to cadmium. The observed decrease in both  $q_{max}$  and  $K_{I}$  values with rising temperature confirms that the adsorption of both lead and cadmium onto lignite is an exothermic process.

The maximum adsorption capacities at 288K were 55.55 mg/g and 48.78 mg/g for Pb<sup>2+</sup> and Cd<sup>2+</sup>, respectively. The higher sorption of lead compared to cadmium by lignite is likely due to lead's smaller hydrated radius ( $Pb^{2+} = 0.401$  nm,

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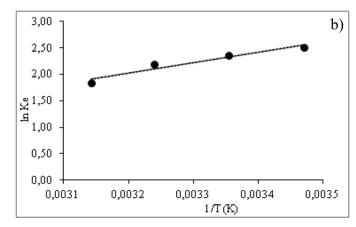


Fig. 10. The plot of InKe vs 1/T of a) Pb2+ and b) Cd2+.

 $Cd^{2+} = 0.426$  nm) and lower hydration energy (Pb<sup>2+</sup> = 1481 kJ/mol,  $Cd^{2+} = 1807$  kJ/mol) (Boulaiche at al. 2019).

## Thermodynamic parameters

Temperature plays a key role in interpreting the interaction between adsorbents and adsorbates (Saranda et al. 2017). The study examined the adsorption of Pb<sup>2+</sup> and Cd<sup>2+</sup> at temperatures ranging from 15 °C to 45 °C. In this study, we determined thermodynamic parameters such as standard enthalpy change, standard entropy change, and Gibbs free energy. A negative Gibbs free energy value signifies that the adsorption process is spontaneous, otherwise, the process is not spontaneous (Saranda et al. 2017). These three parameters can be calculated using the following equation:

$$\Delta G^{o} = -RT ln K_{c}$$
 (6)

$$K_e = \frac{(C_o - Ce)}{C_e} \tag{7}$$

$$\Delta G^{o} = \Delta H^{o} - T\Delta S^{o} \tag{8}$$

$$lnK_e = -\frac{\Delta H^o}{RT} + \frac{\Delta S^o}{R} \tag{9}$$

Where,  $K_e$  represents the equilibrium constant, R is the universal gas constant, and T represents absolute temperature. A plot of

lnKe vs 1/T showed a linear relationship, from where  $\Delta H^o$  and  $\Delta S^o$  can be calculated. These values are depicted in Fig. 10.

Table 4 clearly shows that temperature adversely affects the adsorption of Pb2+ and Cd2+ on lignite, indicating that higher temperatures have a negative effect. As the temperature increased, a rise in the  $\Delta G$  value was observed, suggesting that the process was more favorable at lower temperatures. The negative values of  $\Delta H^o$  for lead and cadmium ions indicate that the adsorption process is exothermic. The  $\Delta H^{\circ}$  value for Cd<sup>2+</sup> suggests that the adsorption primarily involves a physical process characterized by weak attractive forces. In contrast, the adsorption of lead appears to involve both physical and chemical interactions, as evidenced by surface complex formation (Fouad et al. 2022). The negative values of  $\Delta S^{\circ}$  for Pb<sup>2+</sup> (-53.442 J/ molK) and Cd2+ (-35.646 J/molK) indicate a decrease in the system's degree of freedom during the adsorption of the metal ions (Saranda et al. 2017). The thermodynamic parameters of the metal ions are presented in Table 4.

#### Desorption and regeneration

In this study, various agents were used to desorb metal ions from lignite, enabling its reuse. The results for the two metal ions are presented in Fig. 11.

Fig. 11 shows that lignite can be effectively regenerated using 0.5M HCl, 0.5M HNO<sub>3</sub>, and 0.5M CH<sub>3</sub>COOH, resulting in recoveries of 94.88%, 93.13%, and 90.74% for Pb(II),

Table 3. Langmuir and Freundlich isotherm data for lead and cadmium ions.

Table 5. Langinui and Freundiich isotherm data for lead and cadmium foris.												
Isotherm		Para	ameter for P	Parameter for Cd(II)								
	Temp. (K)	288	298	308	318	288	298	308	318			
	q <sub>max</sub> (mg/g)	55.55	50.00	41.67	37.04	48.78	45.05	37.74	35.21			
Langmuir	KL (dm³/ mg)	0.581	0.453	0.434	0.337	0.110	0.101	0.097	0.087			
	R²	0.992	0.994	0.993	0.991	0.998	0.995	0.996	0.997			
	K <sub>F</sub> (mg/g)	13.13	11.91	10.05	9.162	5.520	4.853	4.529	3.908			
Freundlich	1/n	0.985	0.926	0.889	0.839	0.639	0.618	0.577	0.566			
	R²	0.995	0.997	0.999	0.999	0.988	0.992	0.992	0.968			

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Fig. 11. Desorption of Pb<sup>2+</sup> and Cd<sup>2+</sup> in different mediums.

СНЗСООН

H2O

HC1

and 93.15%, 92.22%, and 89.03% for Cd(II), respectively. In contrast, desorption using distilled water led to minimal recovery of lignite. Therefore, it can be concluded that 0.5M HCl is the most effective agent in the lignite desorption process, while distilled water has little impact. This trend suggests that lignite is both stable and reusable, making it a viable and economically beneficial option for removing metals from wastewater (Ramin et al. 2018).

#### Conclusions

HNO3

Lignite, in its natural form, is an effective absorbent for removing lead and cadmium ions from aqueous solutions and wastewater due to its widespread availability, low cost, high efficiency, and minimal energy requirements. FTIR spectral analysis confirmed the presence of functional groups such as amine, hydroxyl, and carbonyl in lignite, which play a key role in the adsorption of lead and cadmium. The Langmuir isotherm model best described cadmium ion adsorption, while the Freundlich isotherm model was more suitable for lead ion adsorption. Optimal adsorption conditions were achieved at pH 6 for lead and 7 for cadmium.

Among the desorbing agents tested, 0.5M hydrochloric acid proved most effective for regenerating the adsorbent. The standard enthalpy changes for lead and cadmium were -22.896 kJ/mol and -16.396 kJ/mol, respectively, indicating a stronger interaction between lignite and lead ions. Negative Gibbs free energy values at all tested temperatures for both metal ions confirmed the spontaneity of the adsorption process. Finally, lignite proves to be an excellent material for the adsorption of these two metal ions.

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**Table 4.** Thermodynamics parameters of lead and cadmium ions with lignite.

	P	D <sup>2+</sup>	Cd <sup>2+</sup>			
Temp. (K)	ΔG° (kJ/mol)	ΔH° (kJ/mol)	ΔS° (J/mol K)	ΔG° (kJ/mol)	ΔH° (kJ/mol)	ΔS° (J/mol K)
318	-5.901			- 5.075		
308	-6.436	-22.896	-53.442	- 5.431	- 16.396	- 35.646
298	-6.970			- 5.775		
288	-7.505			- 6.129		



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